

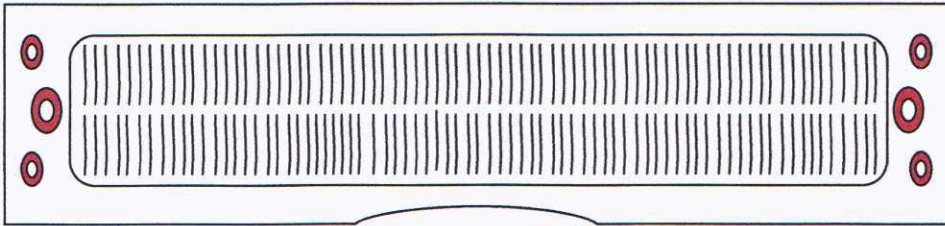
**INSTALLATION INSTRUCTION FOR FD60 LETTER PLATE**



**Fitting**

**Internal Sleeve (RISK Side).**

The internal part of the letter plate has the intumescent tape fitted around the plastic sleeve. This **MUST** be attached to the RISK side of the door using 6no M3.5 x 20 stainless steel screws.



**External Sleeve (Non Risk Side).**

This **MUST** be attached to the NON-RISK side of the door using 4no M3.5 x 20 stainless steel screws.



**Note:**



These 2no screw port lugs were removed prior to the actual fire test (recommended).

If you decide to keep these lugs in place the details for drilling the holes are;  
7.25mm Dia x 12mm Deep (Max)

You **MUST** cover the screw port lugs in, either, thixotropic paste or intumescent material.